

Arizona's and Wisconsin's Bottling Owner offering Private Label (Certified as a Woman and Minority owned Manufacture)

Cascade Springs is a for-profit Limited liability Company (LLC-members managed), established by Ms. Leni Siker, a well-known respected business woman and social activist in Milwaukee, Wisconsin. Ms. Siker came to the United States from Jakarta, Indonesia over thirty years ago to get her college education. She earned a Certified Public Accountant (CPA) license in 1986. She established her CPA firm in 1995, and has enjoyed continuing growth especially in serving the needs of various government sectors. She takes pride in her native country's national slogan, "*Unity in diversity*" and sees similarity in the U.S. slogan of "*United We Stand.*"



In forming Cascade Springs, LLC, a water bottling plant, Ms. Siker has paid special attention to hiring an experienced management team, to ensure the highest quality product. Cascade Springs has also gathered a team of experienced consultants with many years of expertise in water purification and handling technology. Currently, Cascade Springs is in the process of introducing flavored water, vitamin enhanced & mineral traced water, energy & sport drinks, and other functional beverages to the growing market of bottled water drinkers. To oversee production, both Gustamin Subrata and Robert V. Seaman bring many years of technical expertise in designing, operating filling line systems and familiarity with the quality standards from the Pharmaceutical industry. Rounding out the management team, is Siker's son and attorney.

Cascade Springs offers bottled water in different sizes from 8 oz bottle to 5 gallon container and a "private labeled bottled water" concept to fill special market needs of Government agencies or entities that are looking for ways to personalize and "brand their identity to their end-users."

Rarely is the water from a natural spring so pure and refreshing that it can be bottled without any artificial purification whatsoever. Such a source was found in the rim country south of the Grand Canyon over 100 years ago. In their Arizona bottling facility, Cascade Springs draws from the same source of water and further purifies this spring water using their state of the art Hyper Filtration Reverse Osmosis system to give their customers the finest purified water possible for their enjoyment. Currently, Cascade Springs is planning to open their second bottling facility in Milwaukee, Wisconsin which should be in operation by Spring 2007. Cascade Springs is proud to have one of the lowest Total Dissolved Solids (TDS) counts in the industry. TDS scores determine how pure your water really is. Cascade Springs want their consumers to be able to hold their bottles up to the sunlight and see "nothing but pure, clean water. No tap water here," says Siker.

As a proud member of the International Bottle Water Association (IBWA), Cascade Springs has adopted the IBWA Model Code (available at www.bottledwater.org). In several cases, this code is more stringent than state and federal regulations.

With the latest state of the art equipment plus a committed and dedicated management and administrative team, Cascade Springs is capable of producing up to 120 bottles per minute which equates to 7,200 bottles per hour and 45,000,000 bottles annually. With the addition of another filling line, they can easily double their annual capacity.



Cascade Springs LLC is one of the very few, if not the only certified minority and woman owned bottling plant, with unique knowledge of governmental issues because of its lengthy experience in meeting public sector requirements. Recently, Cascade Springs LLC was awarded a multiple year contract from Department of Homeland Security-Bureau of Custom & Border Protection. They plan to use their expertise to steadily expand the scope of their services in providing premium quality water to a variety of government agencies. Any inquiries can be made to **(414) 265-7423** or **(888) 62-VOGUE (86483)**.

